

AS30 Core

Array Sensor



Described product

AS30 Core Edge / AS30 Core Position

Manufacturer

SICK AG
Erwin-Sick-Str. 1
79183 Waldkirch
Germany

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Original document

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1 About this document

1.1 Information on the operating instructions

These operating instructions provide important information on how to use devices from SICK AG.

Prerequisites for safe work are:

- Compliance with all safety notes and handling instructions supplied
- Compliance with local work safety regulations and general safety regulations for device applications

The operating instructions are intended to be used by qualified personnel and electrical specialists.



NOTE

Read these operating instructions carefully before starting any work on the device, in order to familiarize yourself with the device and its functions.

The instructions constitute an integral part of the product and are to be stored in the immediate vicinity of the device so they remain accessible to staff at all times. Should the device be passed on to a third party, these operating instructions should be handed over with it.

These operating instructions do not provide information on operating the machine in which the device is integrated. For information about this, refer to the operating instructions of the specific machine.

1.2 Scope

These operating instructions serve to incorporate the device into a customer system. Step-by-step instructions are given for all required actions.

These instructions apply to all listed device variants of the product.

Available device variants are listed on the online product page.

► www.sick.com/AS30

Commissioning is described using one particular device variant as an example.

Simplified device designation in the document

In the following, the sensor is referred to in simplified form as “AS30” or “device”.

1.3 Explanation of symbols

Warnings and important information in this document are labeled with symbols. The warnings are introduced by signal words that indicate the extent of the danger. These warnings must be observed at all times and care must be taken to avoid accidents, personal injury, and material damage.



DANGER

... indicates a situation of imminent danger, which will lead to a fatality or serious injuries if not prevented.

**WARNING**

... indicates a potentially dangerous situation, which may lead to a fatality or serious injuries if not prevented.

**CAUTION**

... indicates a potentially dangerous situation, which may lead to minor/slight injuries if not prevented.

**NOTICE**

... indicates a potentially harmful situation, which may lead to material damage if not prevented.

**NOTE**

... highlights useful tips and recommendations as well as information for efficient and trouble-free operation.

1.4 Further information

**NOTE**

All the documentation available for the device can be found on the online product page at:

▶ www.sick.com/AS30

The following information is available for download from this page:

- Type-specific online data sheets for device variants, containing technical data and dimensional drawings
 - EU declaration of conformity for the product family
 - Dimensional drawings and 3D CAD dimension models in various electronic formats
 - These operating instructions, available in English and German, and in other languages if necessary
 - Other publications related to the devices described here
 - Publications dealing with accessories
 - IO-Link device description IO-Link, driver file SDD for the configuration software SOPAS ET and technical information IO-Link v1.1.
-

1.5 Customer service

If you require any technical information, our customer service department will be happy to help. To find your agency, see the final page of this document.

**NOTE**

Before calling, make a note of all type label data such as type code, serial number, etc., to ensure faster processing.

2 Safety information

2.1 Intended use

The AS30 array sensor is an opto-electronic sensor for the optical, non-contact detection of contrast edges.

The array sensor is designed for mounting and may only be operated according to its intended function. For this reason, the array sensor is not equipped with direct safety devices.

The system designer must provide measures to ensure the safety of persons and systems in accordance with the legal guidelines.

SICK AG assumes no liability for losses or damage arising from the use of the product, either directly or indirectly. This applies in particular to use of the product that does not conform to its intended purpose and is not described in this documentation.

2.2 Improper use

- The device does not constitute a safety-relevant device according to the EC Machinery Directive (2006/42/EC).
- The device must not be used in explosion-hazardous areas.
- Any other use that is not described as intended use is prohibited.
- Any use of accessories not specifically approved by SICK AG is at your own risk.

The device is not suitable for the following applications (this list is not exhaustive):

- As a safety device to protect persons, their hands, or other body parts
- Underwater
- In explosion-hazardous areas
- Outdoors, without additional protection



NOTICE

Danger due to improper use!

Any improper use can result in dangerous situations.

Therefore, observe the following information:

- ▶ The device should be used only in line with intended use specifications.
- ▶ All information in these operating instructions must be strictly complied with.

2.3 Limitation of liability

Applicable standards and regulations, the latest state of technological development, and our many years of knowledge and experience have all been taken into account when assembling the data and information contained in these operating instructions. The manufacturer accepts no liability for damage caused by:

- Failure to observe the operating instructions
- Improper use
- Use by untrained personnel
- Unauthorized conversions
- Technical modifications
- Use of unauthorized spare parts, wear and tear parts, and accessories

With special variants, where optional extras have been ordered, or owing to the latest technical changes, the actual scope of delivery may vary from the features and illustrations shown here.

2.4 Requirements for skilled persons and operating personnel



WARNING

Risk of injury due to insufficient training!

Improper handling of the device may result in considerable personal injury and material damage.

- All work must only ever be carried out by the stipulated persons.

The operating instructions state the following qualification requirements for the various areas of work:

- **Instructed personnel** have been briefed by the operating entity about the tasks assigned to them and about potential dangers arising from improper action.
- **Skilled personnel** have the specialist training, skills, and experience, as well as knowledge of the relevant regulations, to be able to perform tasks assigned to them and to detect and avoid any potential dangers independently.
- **Electricians** have the specialist training, skills, and experience, as well as knowledge of the relevant standards and provisions to be able to carry out work on electrical systems and to detect and avoid any potential dangers independently. In Germany, electricians must meet the specifications of the BGV A3 Work Safety Regulations (e.g., Master Electrician). Other relevant regulations applicable in other countries must be observed.

The following qualifications are required for various activities:

| Activities | Qualification |
|--|--|
| Mounting, maintenance | <ul style="list-style-type: none"> ■ Basic practical technical training ■ Knowledge of the current safety regulations in the workplace |
| Electrical installation, device replacement | <ul style="list-style-type: none"> ■ Practical electrical training ■ Knowledge of current electrical safety regulations ■ Knowledge of the operation and control of the devices in their particular application |
| Commissioning, configuration | <ul style="list-style-type: none"> ■ Basic knowledge of the design and setup of the described connections and interfaces ■ Basic knowledge of data transmission ■ Knowledge of the operation and control of the devices in their particular application |
| Operation of the devices in their particular application | <ul style="list-style-type: none"> ■ Knowledge of the operation and control of the devices in their particular application ■ Knowledge of the software and hardware environment in the application |

2.5 Hazard warnings and operational safety

Please observe the safety notes and the warnings listed here and in other chapters of these operating instructions to reduce the possibility of risks to health and avoid dangerous situations.

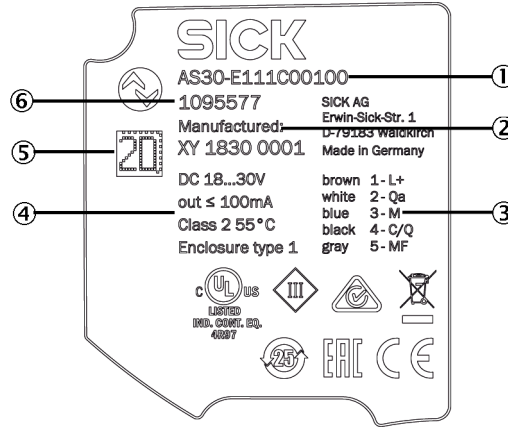
2.6 Repair

The product is a replacement device. The device is not intended to be repaired. Interference with or modifications to the device on the part of the customer will invalidate any warranty claims against SICK AG.

3 Product description

3.1 Product ID

3.1.1 Type label



- ① device designation
- ② Date of manufacture and serial number
- ③ Pin assignment
- ④ Electrical data and environmental data
- ⑤ 2D-Code
- ⑥ Article number

3.1.2 Type code

Table 1: Type code

| | | | | | | | | | | | | | | |
|----|----|---|---|---|---|---|---|---|---|----|----|----|----|----|
| 1 | 2 | - | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| AS | 30 | - | E | B | M | 4 | 3 | 4 | I | 2 | 1 | 0 | A | 00 |

| Position | Meaning | |
|----------|------------------|---|
| 1 | Basic type | AS = array sensor |
| 2 | Type number | 30 = current generation |
| 3 | Application | E = edge W = width P = position C = center |
| 4 | Switching output | B = push/pull |
| 5 | Type of light | M = white |
| 6 | Field of view | 3 = 30 mm 4 = 45 mm 5 = 50 mm |
| 7 | Distance | 1 = 25 mm 3 = 100 mm |
| 8 | Connection | 4 = M12, 5-pin, Qa, Q, MF |
| 9 | Communication | I = IO-Link |
| 10 | HMI | 1 = LED +3 buttons 2 = TFT +3 buttons |

| Position | Meaning | |
|----------|--|---|
| 11 | Core/Prime/Pro | 1 = Core 2 = Prime 3 = Pro |
| 12 | Filter | 0 = no filter |
| 13 | Type of device | M = sample device S = special device A = SMART Task B = special device with SMART Task Z = standard |
| 14 | Sequential no. for SMART Task/special/sample | 01 = 0 ... (= Increment = 1) 99 = 0 ZZ = standard |

3.2 Product features and functions

3.2.1 Device view

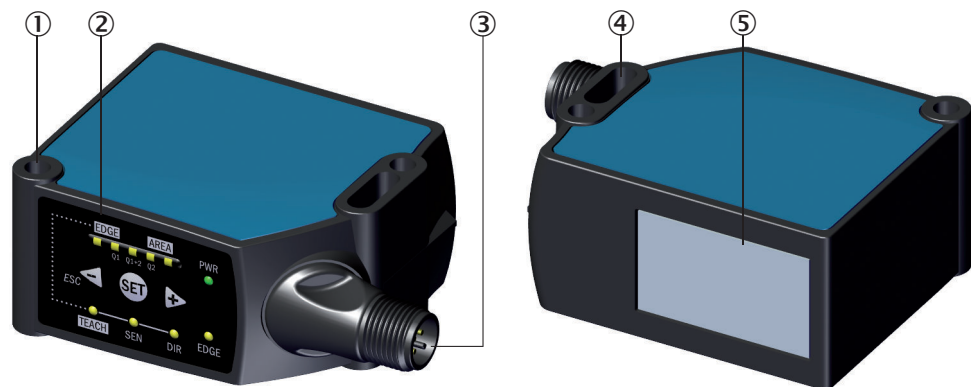


Figure 1: AS30 Core

- ① Fixing hole
- ② Display and control panel
- ③ Connection
- ④ Fixing hole
- ⑤ Light emission

3.2.2 Product characteristics

The AS30 Core array sensors can be used in any application that requires the detection of an edge based on a clear contrast difference.

Edges with a low contrast difference on transparent or reflective materials can be detected using a Prime device and the Reflector setting.

This variant of the AS30 Core provides 2 operating modes:

- **Edge:**
Detection and positioning of an edge, for example for edge guiding (smoothed position value).
- **Position:**
Detection and positioning of an edge for highly accurate positioning (accurate position value).

4 Mounting

4.1 Scope of delivery

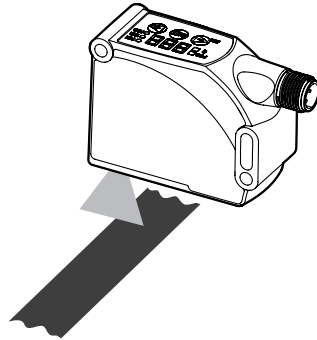
- Array sensor in the version ordered
- Quickstart

4.2 Installation requirements

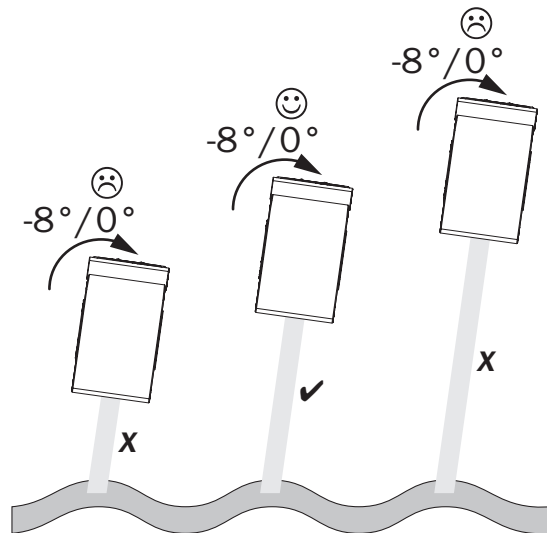
- For the typical space requirements for the device, see the type-specific dimensional drawing, [see "Technical data", page 28](#).
- Comply with technical data, such as the permitted ambient conditions for operation of the device (e.g., temperature range, EMC interference emissions, ground potential).
- To prevent condensation, avoid exposing the device to rapid changes in temperature.
- Protect the device from direct sunlight.
- The device must only be mounted using the pairs of fixing holes provided for this purpose.
- Shock and vibration-free mounting.

4.3 Mounting the device

1. Install the sensor via the fixing hole so that the light spot is positioned (longitudinally or transversely depending on the operating mode) on the object to be detected. **Observe the sensing range variation and tolerances.**



2. In the case of high-gloss materials, angle the AS30 Core Edge at $> 8^\circ$ at the side for better detection reliability.



| 25 mm | 100 mm |
|---------|---------|
| 1095581 | 1095582 |
| 1095583 | 1095584 |

5 Electrical installation

5.1 Notes on electrical installation



NOTICE

Equipment damage due to incorrect supply voltage!

An incorrect supply voltage may result in damage to the equipment.

- Only operate the device with safety/protective extra-low voltage (SELV/PELV).
- The sensor is a device of protection class III.



NOTICE

Equipment damage due to incorrect supply voltage!

An incorrect supply voltage may result in damage to the equipment.

- Only operate the device with an LPS (limited power source) in accordance with IEC 60950-1 or an NEC Class 2 power supply unit.



NOTICE

Equipment damage or unpredictable operation due to working with live parts!

Working with live parts may result in unpredictable operation.

- Only carry out wiring work when the power is off.
- Only connect and disconnect electrical connections when the power is off.

- **The electrical installation must only be performed by electrically qualified personnel.**
- **Standard safety requirements must be observed when working on electrical systems!**
- Only switch on the supply voltage for the device when the connection tasks have been completed and the wiring has been thoroughly checked.
- When using extension cables with open ends, ensure that bare wire ends do not come into contact with each other (risk of short-circuit when supply voltage is switched on!). Wires must be appropriately insulated from each other.
- Wire cross-sections in the supply cable from the user's power system must be selected in accordance with the applicable standards.
- Only operate the device with an LPS (limited power source) in accordance with IEC 60950-1 or an NEC Class 2 power supply unit.
- All circuits connected to the device must be designed as SELV/PELV circuits.



NOTE

Layout of data cables

- Implement the shielding design correctly and completely.
- To avoid interference, e.g., from switching power supplies, motors, clocked drives, and contactors, always use cables and layouts that are suitable for EMC.
- Do not lay cables over long distances in parallel with voltage supply cables and motor cables in cable channels.

The IP enclosure rating for the device is only achieved under the following conditions:

- The cables plugged into the connections are screwed tight.

If these instructions are not complied with, the IP enclosure rating for the device is not guaranteed!

5.2 Note on the swivel connector



NOTICE


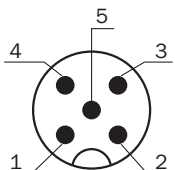
Damage to the connector unit from over-tightening!

The connector unit on the device has two opposite end positions.

- Do not rotate the connector unit from either of the two end positions by more than 180°.

5.3 Pin assignment of the connections

5.3.1 Pin assignment of the connections

| AS30 | |
|---|---|
| 1 - BN | L+ |
| 2 - WH | Qa |
| 3 - BU | M |
| 4 - BK | C/Q |
| 5 - GY | MF |
|  |  |

Legend

L+ = Supply voltage

Qa = Analog output (edge information)

M = Ground

C/Q = Communication and switching output

MF = External input, external teach-in, QI1 output, QI2 output, background teach-in, input for changing the reading and searching direction



NOTICE

Crosstalk can occur on the analog output in IO-Link operation. Simultaneous operation is not recommended.

5.4 Connecting the supply voltage



NOTICE

Risk of damage to the device!

The device can become damaged if it is connected to a voltage supply that is already switched on.

- Only connect the device when the supply cable is de-energized.

The device must be connected to a power supply unit with the following properties:

- Supply voltage DC 18 V – 30 V (SELV/PELV as per currently valid standards)
- Electricity source with at least 3.1 W power

To ensure protection against short-circuits/overload in the customer's supply cables, the wire cross-sections used must be appropriately selected and protected.

5.5 Wiring the interfaces

5.5.1 Wiring the digital inputs

Pin 5 can be used as a digital input for an external teach-in or for changing the reading and edge searching direction.

Voltage level at the input starts the corresponding function of the device.

Electrical values

High: $12\text{ V} \leq U \leq U_V$

Low: $0\text{ V} \leq U \leq 9\text{ V}$

5.5.2 Wiring the digital outputs

In each case, the digital outputs are short-circuit protected and overcurrent protected.

Push/pull switching behavior

Electrical values

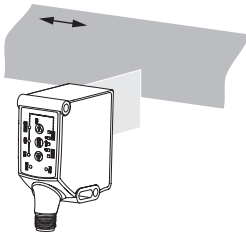
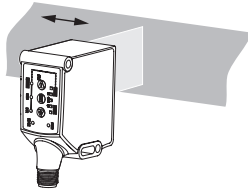
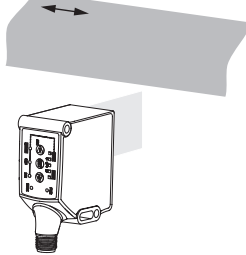
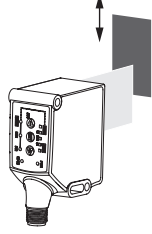
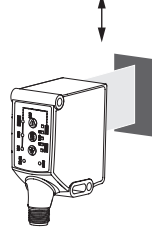
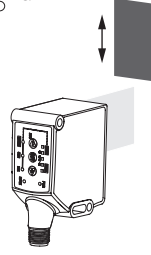
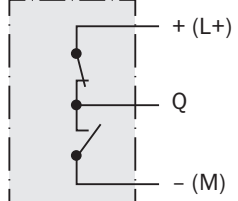
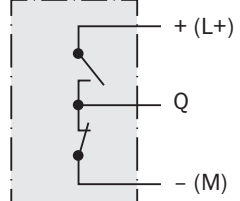
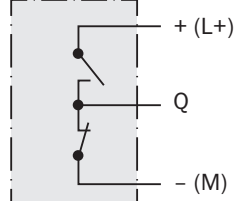
The sum current (100 mA) must be switched on for all digital outputs.

Push/pull

High: $V_S - 3\text{ V}$

Low: $\leq 3\text{ V}$

In the case of a push/pull sensor with PNP switching behavior, the signal must be inverted in the control system in order to obtain the same result as a sensor with NPN switching behavior.

| | | | |
|---|---|--|---|
| <p>Edge</p> | <p>PWR ● EDGE ●</p>  | <p>PWR ● EDGE ○</p>  | <p>PWR ● EDGE ○</p>  |
| <p>Position</p> | <p>PWR ● EDGE ●</p>  | <p>PWR ● EDGE ○</p>  | <p>PWR ● EDGE ○</p>  |
| <p>Q Push- pull (\leq 100 mA)</p> |  |  |  |

6 Operation

In this chapter, the operation of the sensor from the control panel or via the SOPAS configuration software is described.

The SOPAS ET software can be downloaded from the following link <https://www.sick.com/de/en/sopas-engineering-tool-2018/p/p367244>

The driver for this product can be found at www.sick.com/AS30

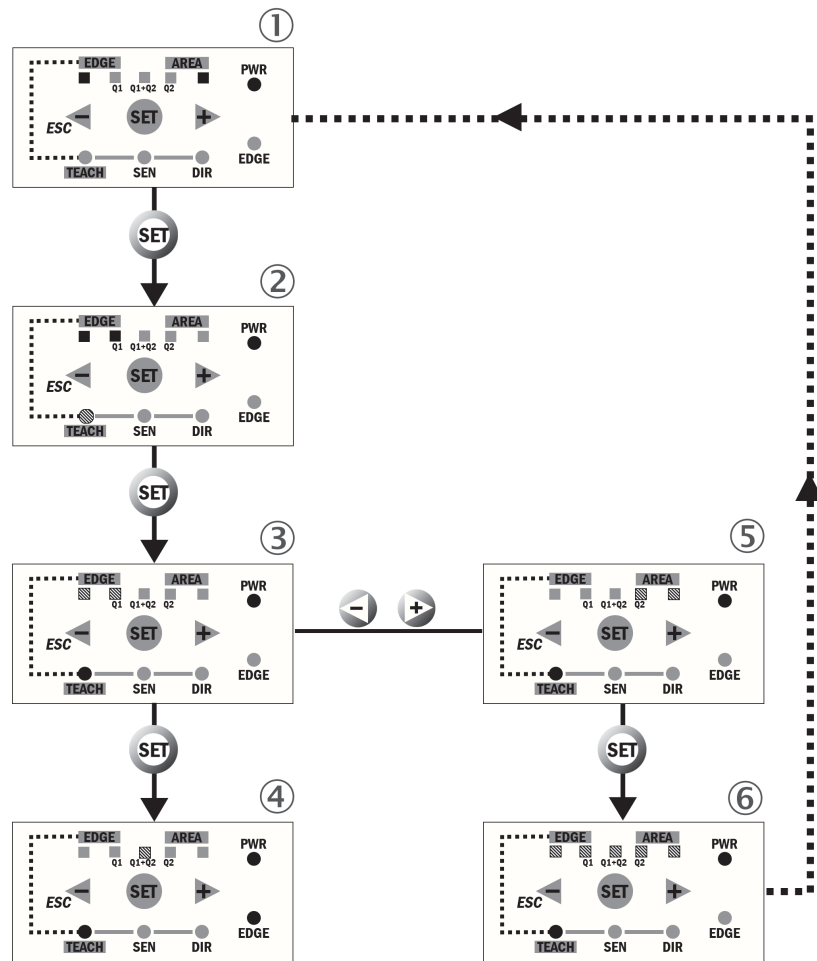
This chapter will first describe how to operate the sensor from the control panel. Some additional settings that not available from the control panel are described in section 6.4, Additional settings via SOPAS.

6.1 Edge teach-in and area teach-in

By default, the detection of edges also works without teach-in. The sensor detects the first edge in the reading field starting from the male connector side. The sensor switches as soon as an edge is detected in the reading field and outputs this as a position value.

If a teach-in has been performed, only the taught-in edges are detected and their position values outputted. This can increase the process reliability in some applications.

To commission the device, it is necessary to accurately align the device as described in see "[Mounting the device](#)", page 12.



1. Display in RUN mode: If LEDs 1 and 5 light up, no edge has been detected in the reading field or the taught-in edge has been lost.
If LED 1 on the left lights up, the edge was lost on the head side.
If LED 5 on the right lights up, the edge was lost on the male connector side.
2. To open the operating menu, press SET. Select the Edge Teach menu item.
3. Edge Teach selected. To teach-in the device, the edge must be located in the reading field. If there are several edges in the reading field, the first edge is selected.
4. Edge has been taught in, Q1 and Q2 light up (depending on the Area Teach selected before) if the teach-in was successful.

5. Area Teach selected. To perform an area teach-in, the edge must be located at the desired position within the reading field, the switching zones for Q1 and Q2 are selected in the next step.
6. Definition of the switching window in relation to the taught-in edge: 1 LED lights up: 2 mm switching window (Q1 switches from 2 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 2 mm after the taught-in edge); 2 LEDs light up: 4 mm switching window (Q1 switches from 4 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 4 mm after the taught-in edge); 3 LEDs light up: 8 mm switching window (Q1 switches from 8 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 8 mm after the taught-in edge); 4 LEDs light up = 16 mm switching window (Q1 switches from 16 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 16 mm after the taught-in edge); 5 LEDs light up: The entire reading field becomes a switching window



NOTE

The two teach-in methods (edge and area) should, if necessary, be carried out independently of one another.

6.2 Operating elements

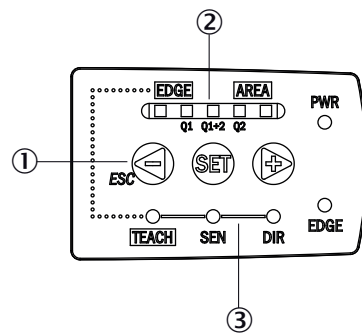


Figure 2: Operating elements

Table 2: Operating elements and functions

| Item | Name | Function |
|------|--|---|
| 1 | Navigation buttons (plus (+) button, minus (-) button) | <ul style="list-style-type: none"> - The plus button navigates through the menu items and increases values. - The SET button opens the menu, confirms entries, or switches to lower-level menus. - The minus/ESC button switches to the previous menu item, decreases values, or cancels the current operation (press for > 3 s). |
| 2 | Bar graph (5 LEDs) | <ul style="list-style-type: none"> - Q1 lights up when a switching event occurs (as set via area teach-in). - Q2 lights up when a switching event occurs (as set via area teach-in). <p>If Q1 and Q2 light up, then the taught-in edge is within the target zone (set via area teach-in - default: the whole reading field).</p> |

| Item | Name | Function |
|------|----------------------------------|---|
| 3 | Display LEDs (status indicators) | <ul style="list-style-type: none">- EDGE: menu item for edge teach-in (see menu tree)- AREA: menu item for area teach-in (see menu tree)- TEACH: menu item for teach-in (see menu tree)- SEN: menu item for setting the sensitivity (see menu tree)- DIR: menu item for changing the reading direction (see menu tree)- EDGE: an edge was detected in the field of view. |

6.3 AS30 Core menu tree

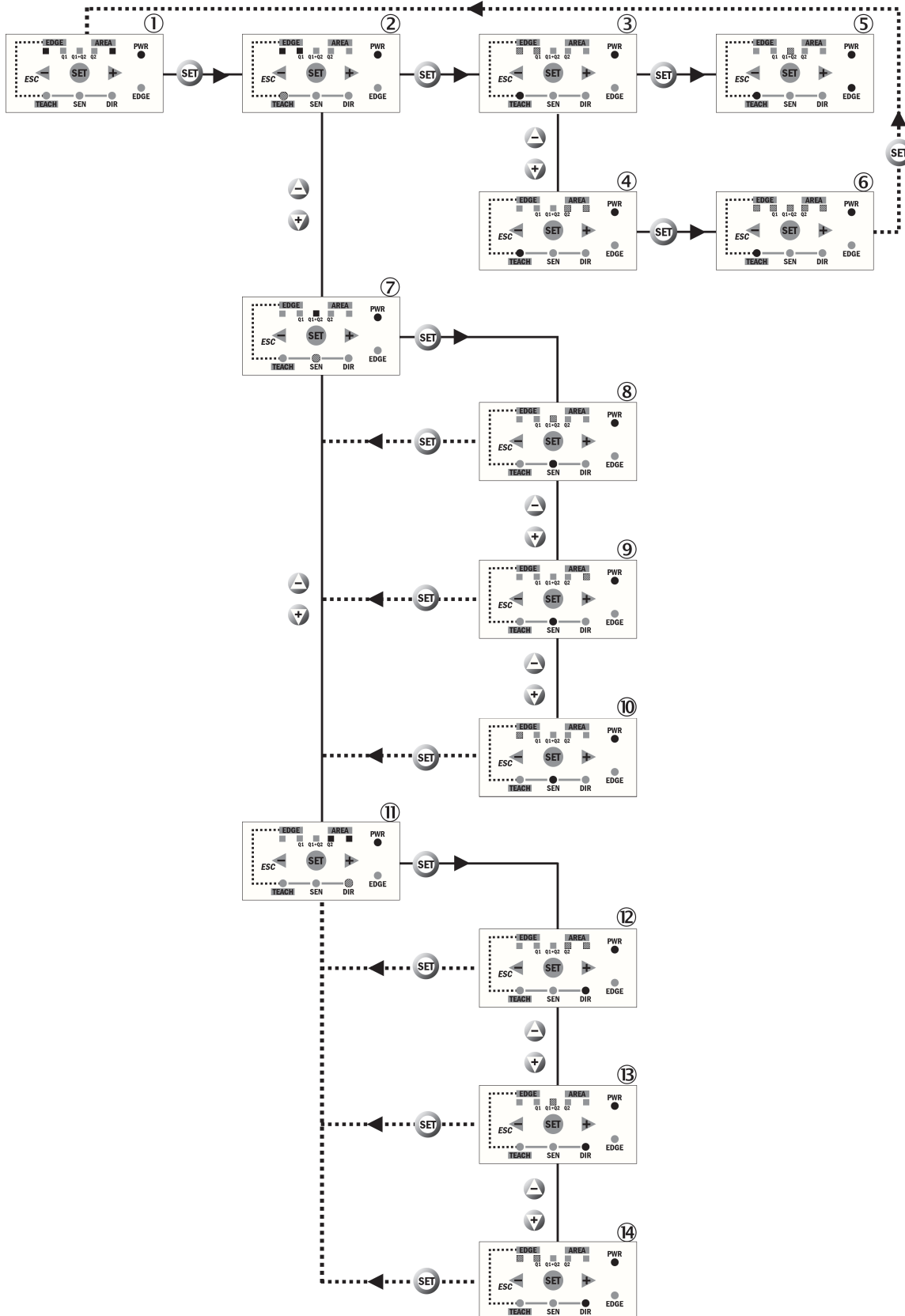


Table 3: Operating elements and functions

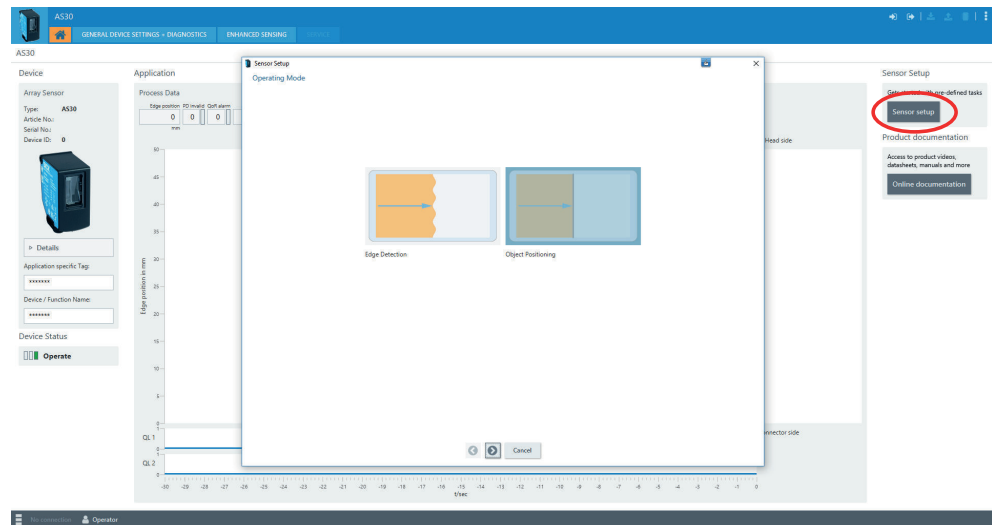
| Item | Function |
|------|---|
| 1 | Display in RUN mode: If LEDs 1 and 5 light up, no edge has been detected in the reading field or the taught-in edge has been lost. If LED 1 on the left lights up, the edge was lost on the head side. If LED 5 on the right lights up, the edge was lost on the male connector side. |
| 2 | To open the operating menu, press SET. Select the Edge Teach menu item. |
| 3 | Edge Teach selected. To teach-in the device, the edge must be located in the reading field. If there are several edges in the reading field, the first edge is selected. |
| 4 | Edge has been taught in, Q1 and Q2 light up (depending on the Area Teach selected before) if the teach-in was successful. |
| 5 | Area Teach selected. To perform an area teach-in, the edge must be located at the desired position within the reading field, the switching zones for Q1 and Q2 are selected in the next step. |
| 6 | Definition of the switching window around the taught-in edge: 1 LED lights up: 2 mm switching window (Q1 switches from 2 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 2 mm after the taught-in edge); 2 LEDs light up: 4 mm switching window (Q1 switches from 4 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 4 mm after the taught-in edge); 3 LEDs light up: 8 mm switching window (Q1 switches from 8 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 8 mm after the taught-in edge); 4 LEDs light up = 16 mm switching window (Q1 switches from 16 mm before the taught-in edge position to the end of the reading field, Q2 switches from the beginning of the reading field up to 16 mm after the taught-in edge); 5 LEDs light up: The entire reading field becomes a switching window. |
| 7 | Select the Sensitivity menu. |
| 8 | - Middle (standard sensitivity setting) |
| 9 | - Coarse (less sensitive, detection of clear edges) |
| 10 | - Fine (highly sensitive, detection of fine edges) |
| 11 | Setting the reading direction: After changing the reading direction, any previous teach-in is deleted. |
| 12 | - Male connector to head side |
| 13 | - Select by teach |
| 14 | - Head to male connector side |

6.4 Additional settings in SOPAS

6.4.1 Selecting the operating mode

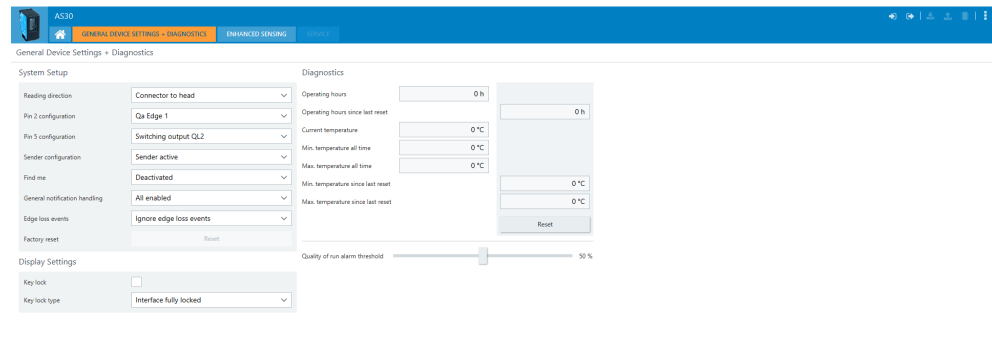
The AS30 Core offers 2 possible operating modes: “Edge” and “Position”.

- Edge Detection
The edge selected in the Teach-In Edges menu is detected within specified tolerances values. The smoothing function of the sensor, which smooths position values over a 33ms period, is automatically active. This ensures steady and stable edge guiding. The time interval for smoothing is configured via IO-Link and SOPAS.
- Position
The edge selected in the Teach-In Edges menu is positioned precisely. The smoothing function of the sensor is deactivated.



The Sensor Setup button is used to open a menu for selecting the operating mode. The wizard also asks for the reading direction, the background, the sensitivity, and the pin assignment configuration.

6.4.2 Additional sensor settings and diagnostics via SOPAS



The sensor settings can be edited on the “General Device Settings + Diagnostics” tab.

| | |
|----------------------------|---|
| <p>Reading direction</p> | <p>The AS30 Prime Edge offers 2 reading directions for the sensor. The edge position values are outputted in the configured direction. The analog output on pin 2 behaves accordingly. The available options are</p> <ul style="list-style-type: none"> - From male connector to head side (default) - From head side to male connector - Defined by input pin: <p>Select this option to configure the reading direction via the input on pin 5.</p> |
| <p>Pin 2 configuration</p> | <p>Pin 2 is the analog output of the detected edge and can be deactivated.</p> |
| <p>Pin 5 configuration</p> | <p>Pin 5 can be configured either as an external input for edge teach-in, a second digital output, or an input for changing the reading direction.</p> |

This area can also be used to configure the emitted light activation/deactivation settings, the Find me function, the IO-Link events settings, and the button lock. The “Enhanced Sensing” area provides options for carrying out an edge teach-in, and for setting switching points or zones (similar to area teach-in). The reading field and analog output can also be configured here.

7 Troubleshooting

| LED indicator/fault pattern | Cause | Measures |
|---|---|--|
| Edge LED (yellow) and bar graph flash | <ul style="list-style-type: none"> - Short-circuit / Overcurrent - Sensor is not connected properly | <ul style="list-style-type: none"> - Disconnect sensor from the power network - Check pin assignment - Reconnect sensor - Check the current at the switching output |
| Bar graph and edge LED indicator and teach-in flash | No teach-in possible | <ul style="list-style-type: none"> - Clean sensor - Readjust the sensor - Check the application conditions - Restart teach process - Increase contrast difference (sensitivity) |

7.1 Possible errors during operation

Table 4: Troubleshooting during operation

| Display, error situation | Cause | Measure |
|---|--|--|
| No switching event any more | <ul style="list-style-type: none"> • Distance or angle to material not consistent • Sensor dirty | <ul style="list-style-type: none"> • Clean sensor • Readjust sensor • Check parameter settings • Perform teach process again |
| Position value does not correspond to the actual value | Sensing distance incorrect | Reading direction not correct Realign sensor |
| An edge is detected even though there is no object in the field of view | Sensor dirty | Clean sensor |

8 Maintenance

8.1 Maintenance

During operation, the device works maintenance-free.

Depending on the assignment location, the following preventive maintenance tasks may be required for the device at regular intervals:

Table 5: Maintenance schedule

| Maintenance work | Interval | Implementation |
|---|---|----------------|
| Clean housing and front screen | Cleaning interval depends on ambient conditions and climate | Specialist |
| Check screw connections and plug connectors | Every 6 months | Specialist |

8.2 Cleaning the device

At regular intervals (e.g., weekly), check the light emission window and the housing of the device for dirt. This is especially relevant in harsh operating environments (dust, abrasion, damp, fingerprints, etc.). The lens of the light emission window must be kept clean and dry during operation.



NOTICE

Device damage due to improper cleaning!

Improper cleaning may result in device damage.

- Only use suitable cleaning agents.
- Never use sharp objects for cleaning.

Cleaning the light emission window



NOTICE

Damage to the light emission window!

Reduced reading performance due to scratches or streaks on the light emission window!

- ▶ Clean the light emission window only when wet.
- ▶ Use a mild cleaning agent that does not contain powder additives. Do not use aggressive cleaning agents, such as acetone, etc.
- ▶ Avoid any movements that could cause scratches or abrasions on the light emission window.
- ▶ Only use cleaning agents suitable for the lens material.



NOTE

Static charge may cause dust particles to stick to the light emission window. This effect can be avoided by using an anti-static glass cleaner in combination with the SICK lens cloth (can be obtained from www.sick.com).



NOTE

If the light emission window is scratched or damaged (cracked or broken), the device must be replaced. Contact SICK Service to arrange this.

Cleaning the housing

In order to ensure that the heat produced by the internal power loss is adequately dissipated, the housing surface must be kept clean.

9 Decommissioning

9.1 Disassembly and disposal

Disassembling the device

1. Switch off the supply voltage to the device.
2. Detach all connecting cables from the device.
3. If the device is being replaced, mark its position and alignment on the bracket or surroundings.
4. Detach the device from the bracket.

Disposing of the device

Any device which can no longer be used must be disposed of in an environmentally friendly manner in accordance with the applicable country-specific waste disposal regulations. As it is categorized as electronic waste, the device must never be disposed of with household waste!

9.2 Returning devices

- ▶ Do not dispatch devices to the SICK Service department without consultation.



NOTE

To enable efficient processing and allow us to determine the cause quickly, please include the following when making a return:

- Details of the contact person
- Description of the application
- Description of the fault that occurred

10 Technical data

10.1 General data

Table 6: Technical data

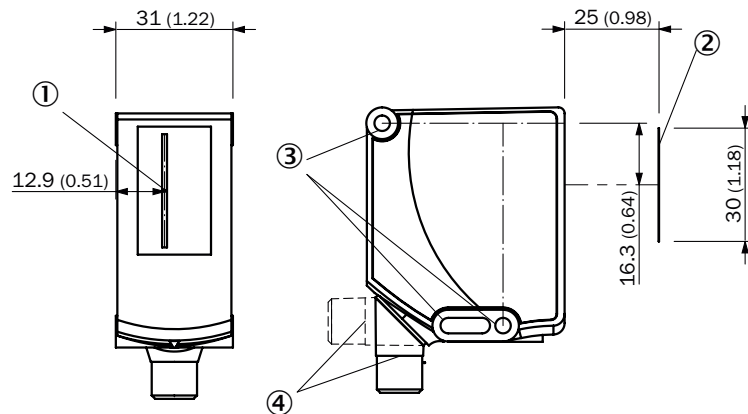
| Attribute | Value | | | |
|----------------------------------|--|--|--|--|
| Type designation | AS30-EBM314I110Z ZZ000C000ZZ Z | AS30-EBM434I110Z ZZ000C000ZZ Z | AS30-PBM314I110Z ZZ000C000ZZ Z | AS30-PBM434I110Z ZZ000C000ZZ Z |
| Part number | 1095581 | 1095582 | 1095583 | 1095584 |
| Operating modes | Edge guidance (default) Object position | Edge guidance (default) Object position | Edge guidance Object position (default) | Edge guidance Object position (default) |
| Principle of operation | Proximity | Proximity | Proximity | Proximity |
| Sensing distance | 25 mm | 100 mm | 25 mm | 100 mm |
| Working range | 20 mm ... 30 mm | 90 mm ... 110 mm | 20 mm ... 30 mm | 90 mm ... 110 mm |
| Reading field | 30 mm | 45 mm | 30 mm | 45 mm |
| Smallest detectable object (MDO) | 0.2 mm | 1.2 mm | 0.2 mm | 1.2 mm |
| Light source | LED, white | LED, white | LED, white | LED, white |
| Wavelength | 400 nm ... 700 nm | 400 nm ... 700 nm | 400 nm ... 700 nm | 400 nm ... 700 nm |
| Light spot size | 39 mm x 12.2 mm | 62.4 mm x 12.8 mm | 39 mm x 12.2 mm | 62.4 mm x 12.8 mm |
| Linearity of position value | ±2% | ±2% | ±2% | ±2% |
| Repeatability | ±0.2 mm | ±0.2 mm | ±0.2 mm | ±0.2 mm |
| Resolution | 0.1 mm | 0.1 mm | 0.1 mm | 0.1 mm |
| Alignment aid | IO-Link | IO-Link | IO-Link | IO-Link |
| Teach-in function | Edge, Area | Edge, Area | Edge, Area | Edge, Area |
| Supply voltage | ≤18 - 30 V DC | | | |
| Ripple | ≤5 V ¹⁾ | | | |
| Power consumption | < 3.1 W ²⁾ | | | |
| Switching output | Push / pull | | | |
| Switching output (voltage) | Push / pull: High = V _S - 3 V Low ≤3 V | | | |
| Analog output | 4 mA ... 20 mA | | | |
| Analog output resolution | 12 bit | | | |
| Output rate of analog output | 1 ms | | | |
| Output current I _{max.} | < 100 mA ³⁾ | | | |
| Initialization time | 0.48 s | | | |
| Connection type | Male connector M12, 5-pin ⁴⁾ | | | |
| Protection class | III | | | |
| Circuit protection | UV connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression | | | |

| Attribute | Value |
|--------------------------------|--|
| Enclosure rating | IP67 |
| Weight | 250 g |
| Housing material | Zinc die cast, powder-coated |
| Ambient temperature, operation | -10 °C ... +55 °C |
| Ambient temperature, storage | -25 °C ... +75 °C |
| Impact load | According to IEC 60068 |
| UL file no. | NRKH.E181493 (USA) NRKH7.E181493 (Canada) |
| Communication interface | IO-Link V1.1 |
| Communication interface detail | COM3 |
| Cycle time | min. 1 ms |
| Process data length | 8 bytes |

- 1) Must not fall below or exceed U_B tolerances.
- 2) Without load
- 3) Sum current of all outputs
- 4) Male connector $I_N = 2 A$

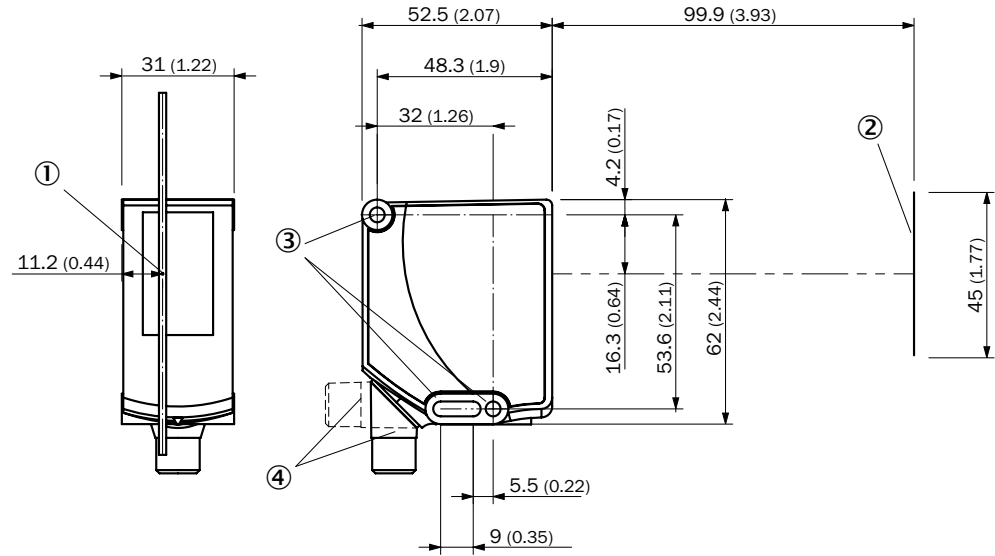
10.2 Dimensional drawing

AS30 Core Edge TW 25



- ① Optical axis
- ② Field of view, 30 mm
- ③ Fixing hole, 4.1 mm
- ④ Device connection, M12, can be rotated by 180°

AS30 Core Edge TW 100



- ① Optical axis
- ② Reading field, 45 mm
- ③ Fixing hole, 4.1 mm
- ④ M12 device connection, can be rotated by 180°

11 Accessories



NOTE

Accessories can be found on the online product page at:

- ▶ www.sick.com/AS30
-

12 Annex

12.1 EU declaration of conformity

The EU declaration of conformity and other certificates can be downloaded from the Internet at:

▶ www.sick.com/AS30

12.2 Certification according to UL60947-5-2



The AS30 Core series array sensors are certified in accordance with UL60947-5-2 if it is supplied with power by LPS or Class 2 power supply units.

The certification is only valid with corresponding device identification on the type label of the respective device.

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Australia

Phone +61 (3) 9457 0600
1800 33 48 02 – tollfree
E-Mail sales@sick.com.au

Austria

Phone +43 (0) 2236 62288-0
E-Mail office@sick.at

Belgium/Luxembourg

Phone +32 (0) 2 466 55 66
E-Mail info@sick.be

Brazil

Phone +55 11 3215-4900
E-Mail comercial@sick.com.br

Canada

Phone +1 905.771.1444
E-Mail cs.canada@sick.com

Czech Republic

Phone +420 234 719 500
E-Mail sick@sick.cz

Chile

Phone +56 (2) 2274 7430
E-Mail chile@sick.com

China

Phone +86 20 2882 3600
E-Mail info.china@sick.net.cn

Denmark

Phone +45 45 82 64 00
E-Mail sick@sick.dk

Finland

Phone +358-9-25 15 800
E-Mail sick@sick.fi

France

Phone +33 1 64 62 35 00
E-Mail info@sick.fr

Germany

Phone +49 (0) 2 11 53 010
E-Mail info@sick.de

Greece

Phone +30 210 6825100
E-Mail office@sick.com.gr

Hong Kong

Phone +852 2153 6300
E-Mail ghk@sick.com.hk

Hungary

Phone +36 1 371 2680
E-Mail ertekezes@sick.hu

India

Phone +91-22-6119 8900
E-Mail info@sick-india.com

Israel

Phone +972 97110 11
E-Mail info@sick-sensors.com

Italy

Phone +39 02 27 43 41
E-Mail info@sick.it

Japan

Phone +81 3 5309 2112
E-Mail support@sick.jp

Malaysia

Phone +603-8080 7425
E-Mail enquiry.my@sick.com

Mexico

Phone +52 (472) 748 9451
E-Mail mexico@sick.com

Netherlands

Phone +31 (0) 30 229 25 44
E-Mail info@sick.nl

New Zealand

Phone +64 9 415 0459
0800 222 278 – tollfree
E-Mail sales@sick.co.nz

Norway

Phone +47 67 81 50 00
E-Mail sick@sick.no

Poland

Phone +48 22 539 41 00
E-Mail info@sick.pl

Romania

Phone +40 356-17 11 20
E-Mail office@sick.ro

Russia

Phone +7 495 283 09 90
E-Mail info@sick.ru

Singapore

Phone +65 6744 3732
E-Mail sales.gsg@sick.com

Slovakia

Phone +421 482 901 201
E-Mail mail@sick-sk.sk

Slovenia

Phone +386 591 78849
E-Mail office@sick.si

South Africa

Phone +27 10 060 0550
E-Mail info@sickautomation.co.za

South Korea

Phone +82 2 786 6321/4
E-Mail infokorea@sick.com

Spain

Phone +34 93 480 31 00
E-Mail info@sick.es

Sweden

Phone +46 10 110 10 00
E-Mail info@sick.se

Switzerland

Phone +41 41 619 29 39
E-Mail contact@sick.ch

Taiwan

Phone +886-2-2375-6288
E-Mail sales@sick.com.tw

Thailand

Phone +66 2 645 0009
E-Mail marcom.th@sick.com

Turkey

Phone +90 (216) 528 50 00
E-Mail info@sick.com.tr

United Arab Emirates

Phone +971 (0) 4 88 65 878
E-Mail contact@sick.ae

United Kingdom

Phone +44 (0)17278 31121
E-Mail info@sick.co.uk

USA

Phone +1 800.325.7425
E-Mail info@sick.com

Vietnam

Phone +65 6744 3732
E-Mail sales.gsg@sick.com

Detailed addresses and further locations at www.sick.com