Modular Connection Type

Compressed Air Preparation Filter

Compressed Air Purity Class ISO 8573

ation	Line Filter AFF Series	1 μm	Water droplet removal
)il Separa	Mist Separator AM Series	0.1 μm	Oil mist separation and removal
Solid/C	Micro Mist Separator AMD Series	0.01 μm	Oil mist separation and removal
Deodourization	Activated Carbon Filter AMK Series	Oil concentration 0.003 mg/m ³	Oil vapour and odour removal

Weight reduced by **50** % **ID** AFF/AM/AMD20-D: 0.19 kg (Existing model: 0.38 kg)

Face-to-face and depth

dimensions reduced by 30 %

154-0-1 UMP

AFF/AM/AMD/AMK Series

ARE-Q-I MAX/HOSI

AFF/AM□30-D: □**53 mm** (Existing model: □76 mm)

AUSO-10-0 NU PEES 1.0 KP1 GOOD NOT 11 JUN 3122

New

New Sizes 50 and 60 have been added. An element service

RoHS

indicator has been added.*1 *1 Excludes the AMK

Flow capac	ity I/min (ANR)
20	Up to 300
30	Up to 750
40	Up to 1500
New 50	Up to 2200
New 60	Up to 3700

Modular connection is possible. 📭



New With element service indicator





Reduced pressure drop contributes to energy saving.



Flow capacity

Space-saving design and reduced piping labor

AFF Series

	AMG250C + AFF4C	AFF30-D	
Face-to-face dimension	≈ 202 mm	53 mm	Approx. 150 mm reduction

The AFF series line filter removes both water droplets and solid particles. It eliminates^{*1} the need for a separate filter for removing water droplets (water separator, AMG series), thus greatly reducing the face-to-face dimension and also reducing the required installation space and piping work.

*1 When used within the product's specification range



Modular connection (AM + AMD + AMK)

	AMH250C + AME250C + AMF250C	AM30-D + AMD30-D + AMK30-D	
Face-to-face dimension	≈ 236 mm	≈ 167 →	Approx. 69 mm reduction
Weight	1.51 kg	1.17	23 % reduction
Flow capacity	500 I/min (ANR)	750 I/min (ANR)	50 % increase



Easier replacement of the element

Size 50/60 The stopper function prevents the bowl from falling.

The bowl will not fall even if the bolts are loosened. It is not necessary to hold the bowl when removing the bolts. Safe and secure mounting and removing of the bowl with both hands is possible. The lightweight stainless bowl with reduced thickness allows for easier element replacement.



Size 20 to 40 No tools are required.

Easy replacement of the element is possible as the element and the bowl are in one piece. Replacement can be done in hand.



New The time for replacement can be checked visually.



Modular Connection Type Compressed Air Preparation Filter AFF/AM/AMD/AMK Series

Lightweight				
Weight	Series	Size	Weight [kg]	Reduction rate [%]
	AFF/AM/AMD*1	20	0.19 🗭 0.38	50
Max. 50 % lighter	it and it and it an	30	0.39 🗭 0.55	29
0.19 kg ← 0.38 kg		40	0.79 🗭 0.9	12
		New 50	1.23 🗭 1.4	12
		New 60	1.46 (= 2.1	30
	AMK *2	20	0.19 🗭 0.3	37
	IL BEAM	30	0.39 🗭 0.48	19
		40	0.79 🗭 0.8	1.3
*1 Compared with existing products (AFF□C, AM□C, and AMD□C series)	and a	New 50	1.25 🗭 1.3	4
*2 Compared with existing products (AMF \Box C series)		New 60	1.50 🗭 2.0	25



Transparent bowl guard (2-layer construction)*1

• The inside is visible from 360°.



*1 Size 20 to 40 only



Modular Connection Type Compressed Air Preparation Filter AFF/AM/AMD/AMK Series

Variations



Compliant with ISO 8573 Compressed Air Purity Class

 Systems which are in compliance with the degree of purity required for compressed air (For details ⇒ page 28)
 Purity class system

 System example 1)
 System example 2)
 Particles Liquid water



Certified by	y a third party organization		IS
Contaminants	ISO 12500: Filters for compressed air – test methods	ISO 8573: Compressed air	
Particles	ISO 12500-3:2009 Filters for compressed air – test methods – Particulates	ISO 8573-4:2001 Compressed air – Test methods for solid particle content	
Liquid water	ISO 12500-4:2009 Filters for compressed air – test methods – Water	ISO 8573-9:2004 Compressed air – Test methods for liquid water content	
Oil	ISO 12500-1:2007 Filters for compressed air – test methods – Oil aerosols	ISO 8573-2:2007 Compressed air – Test methods for oil aerosol content	

Simple Specials System

P

A system designed to respond quickly and easily to your special ordering needs For modular connection units (shipped assembled), the simple specials system can be used.



Short lead times

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

Repeat orders

Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Oil

4

3

2

1

4

4

4

4

Please contact your local sales representative for more details.

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SM SM

Activated Carbon Filter AMK Series

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			Cor Line F	npre Filter/M	essed Air Pr list Separator/Micro	eparati Mist Separa	on F	ilte	r		
				\vdash	ANI/AI	VD S	Seri	es		Ro	HS
Syr 1		ol le Filto	er Mic	Mist Separat ro Mist Separat $1 - \underbrace{\begin{pmatrix} 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ L \end{pmatrix}}_{L}$	tor arator - 2 How to (Drder			.FF	AM	AMD
Α	F	F	30 -	03	BD-D-D	· Option/Semi- · Option/Semi- required, indi Example) AM3	standard: Sele standard symb cate in alphanu 0-N03 <u>BD-6RZ</u>	ct one each ool: When r umeric orde -D	n for a to g more than er.	one specit	fication is
				Symbol	Description			В	2 Body size	50	
0			Filter type	AFF AM AMD	Nominal filtration ratin Water droplet removal ra Nominal filtration rating Oil mist concentration on the ou Nominal filtration rating Oil mist concentration on the out	g: 1 μm atio: 99 % : 0.1 μm tlet side: 1 mg/m ³ : 0.01 μm et side: 0.1 mg/m ³	20 • •	30 • •	40 • •	• •	<u>60</u> • •
3			Thread type	+ 	Rc NPT G			•	•	•	•
4			Port size	01 02 03 04 06	1/8 1/4 3/8 1/2 3/4					 	
	n	a	Mounting	+ B*3	Without mounting option With bracket			•	•	•	•
6	Optic	b	Float type auto drain	— — — — — — — —	Without auto drain N.C. (Normally closed) N.O. (Normally open)			•	•	•	•
		с	Bowl* ⁶	+ 2 6 8 C 6C	Polycarbonate bowl Stainless steel bowl Metal bowl Nylon bowl Metal bowl with level gauge With bowl guard With bowl guard			• • • *7 *8	• • • • *7 *8		
6	emi-standard	d	Drain port ^{*9}	+ J*10 W*11 +	+ With drain cock J^{*10} Drain guide 1/8 W^{*11} Drain cock, Barb fitting (Ø 6) +					• •	• •
	S	e	Indicator*12	- L +	Without indicator With element service indicator			•	•		•
		f g	Flow direction	R + - 7 *13	Flow direction: Right to left Name plate and caution plate for box	vl in SI units: MPa, °C		•	•	•	• • •
*1]	The o	drain (guide is either NPT	1 / 8 (applical	ble to the AFF 20, AM 20, and	operations. The N.	C. type is reco	mmended.			

- AMD20) or NPT1/4 (applicable to the AFF30 to AFF60, AM30 to AM60, and AMD 30 to AMD 60). The auto drain port comes with a Ø 3/8 " One-touch fitting (applicable to the AFF30 to AFF60, AM30 to AM60, and AMD30 to AMD60).
 *2 The drain guide is either G1/8 (applicable to the AFF20, AM20, and AMD20) or G1/4 (applicable to the AFF30 to AFF60, AM30 to AM60, and AMD20) or G1/4 (applicable to the AFF30 to AFF60, AM30 to AM60, and AMD20).
 *3 The assembly consists of 2 types of brackets and 2 mounting screws.
 *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

- condensate before ending operations for the day is recommended. *5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min (ANR)), air leakage from the drain cock may occur during the start of
- Herer to the chemical data on page 29 for chemical resistance of the l
 A bowl guard is provided as standard equipment (polycarbonate).
 A bowl guard is provided as standard equipment (nylon).
 The combination of float type auto drain C and D is not available.
 Without a valve function

- *10 Without a valve function
 The mounting screws are the same as the thread of **3**.
 *11 The combination of metal bowl 2 and 8 is not available.
 *12 After purchase, option "—" (Without indicator) cannot be changed to option "L" (With element service indicator).
- *13 For pipe thread type: NPT *14 O: For pipe thread type: NPT only

Line Filter AFF Series

Standard Specifications

Model		Δ FF 20	AFF30	ΔFF4 0	AFE50	AFF60		
Fluid			Compressed air					
Ambient and fluid temperate	ures	°C		-	-5 to 60 (No freezing)		
Proof pressure		MPa			1.5	,		
Max. operating pressure		MPa			1.0			
Min. operating pressure		MPa			0.05			
Auto drain minimum	(N.C.)	MPa	0.1		0.	15		
operating pressure	(N.O.)	MPa	—	— 0.1				
Nominal filtration rating*1		μ m	1 (99 % filtered particle size)					
Water droplet removal ratio	*2	%	99					
Compressed air purity class	s*3		ISO 8573-1:2010 [4 : 7 : 4]*4					
Max. flow capacity*5		l/min (ANR)	300	750	1500	2200	3700	
Port size		—	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4, 1	1	
Weight kg			0.19	0.39	0.79	1.23	1.46	
Bowl material				Polycarbonate			Stainless steel	
Bowl guard			Semi-standard (Steel)	eel) Standard (Polycarbonate)		_		
Drain capacity		cm ³	8	25	45	1	00	

*1 For the following conditions in accordance with [Measurement: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

· When the air flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable

· When a new element is used

*2 For the following conditions in accordance with [Test condition: ISO 12500-4:2009 compliant] in addition to the conditions above · Water droplet on the filter inlet side = 33 g/m³

(Water droplet indicates condensed moisture. Water vapour which is not condensed is not included.)

Inlet temperature = 25 °C

· When the air flow capacity, inlet pressure, and the amount of water droplets on the filter inlet side are stable

When a new element is used

*3 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes. For details on this standard, refer to page 28.

*4 The compressed air quality class on the inlet side is [6 : 8 : 4].

*5 Inlet pressure: 0.7 MPa

Flow at 20 °C, atmospheric pressure, and 65 % of the relative humidity

Line Filter AFF Series

Flow Rate Characteristics (Representative values)

* Compressed air over the max. flow capacity line in the table below may not meet the specifications of the product.



Mist Separator AM Series

Standard Specifications

Mode			AM20	AM30	AM40	AM50	AM60		
Fluid				Compressed air					
Ambient and fluid temperat	ures	۵°		-	-5 to 60 (No freezing)			
Proof pressure		MPa			1.5				
Max. operating pressure		MPa			1.0				
Min. operating pressure		MPa			0.05				
Auto drain minimum	num (N.C.)		0.1	0.1 0.15					
operating pressure	(N.O.)	MPa	— 0.1						
Nominal filtration rating*1		μ m	0.1 (99 % filtered particle size)						
Oil mist concentration on the outlet	side*2, *3	mg/m ³	1 (≈ 0.8 ppm) or less						
Compressed air purity class	s *4	—	ISO 8573-1:2010 [2 : 7 : 3]*5						
Max. flow capacity*6		l/min (ANR)	300	750	1500	2200	3700		
Port size		_	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4, 1	1		
Weight kg			0.19	0.39	0.79	1.23	1.46		
Bowl material				Polycarbonate		Stainless steel			
Bowl guard			Semi-standard (Steel)	lard (Steel) Standard (Polycarbonate) -		_			
Drain capacity		cm ³	8	25 45 100			00		

*1 For the following conditions in accordance with [Measurement: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

· When the air flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable

· When a new element is used

*2 For the following conditions in accordance with [Measurement: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

 \cdot Oil mist concentration on the filter inlet side = 10 mg/m³

When the air flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

When a new element is used

*3 The bowl seal and other O-rings are slightly lubricated.

*4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 28. *5 The compressed air quality class on the inlet side is [4:7:4].

*6 Inlet pressure: 0.7 MPa

Flow at 20 °C, atmospheric pressure, and 65 % of the relative humidity

Mist Separator AM Series

Flow Rate Characteristics (Representative values)

* Compressed air over the max. flow capacity line in the table below may not meet the specifications of the product.



Micro Mist Separator AMD Series

Standard Specifications

Model			AMD20	AMD30	AMD40	AMD50	AMD60	
Fluid			Compressed air					
Ambient and fluid temperat	ures	°C		-	-5 to 60 (No freezing	1)		
Proof pressure		MPa			1.5			
Max. operating pressure		MPa			1.0			
Min. operating pressure		MPa			0.05			
Auto drain minimum	(N.C.)	MPa	0.1		0.	15		
operating pressure	(N.O.)	MPa	—	0.1				
Nominal filtration rating*1		μ m	0.01 (99.9 % filtered particle size)					
Oil mist concentration on the outlet	side*2, *3	mg/m ³	0.1 (≈ 0.08 ppm) or less*4					
Compressed air purity class	s *5	—	ISO 8573-1:2010 [1 : 7 : 2]*6					
Max. flow capacity*7		l/min (ANR)	300	750	1500	2200	3700	
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4, 1	1	
Weight kg			0.19	0.39	0.79	1.23	1.46	
Bowl material				Polycarbonate		Stainless steel		
Bowl guard			Semi-standard (Steel)	el) Standard (Polycarbonate) -		_		
Drain capacity		cm ³	8	25	45	1	00	

*1 For the following conditions in accordance with [Measurement: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above

· When the air flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable

· When a new element is used

*2 For the following conditions in accordance with [Measurement: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

 \cdot Oil mist concentration on the filter inlet side = 1 mg/m³

When the air flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

· When a new element is used

*3 The bowl seal and other O-rings are slightly lubricated.

*4 0.01 (\approx 0.008 ppm) or less in the initial state

*5 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 28. *6 The compressed air quality class on the inlet side is [2:7:3].

*7 Inlet pressure: 0.7 MPa

Flow at 20 °C, atmospheric pressure, and 65 % of the relative humidity

Micro Mist Separator AMD Series

Flow Rate Characteristics (Representative values)

* Compressed air over the max. flow capacity line in the table below may not meet the specifications of the product.

AMD30







AMD50



AMD60



Construction: AFF, AM, AMD

Size 20 to 40



Component Parts

No.	Description	Material
1	Body cover	Resin
2	Body	Aluminium die-cast
3	Joint	Aluminium die-cast

Replacement Parts

No	Dasa	ription	Part number						
INO.	Desc	nption	20	30	40				
		AFF	AFF24P-060AS	AFF34P-060AS	AFF44P-060AS				
4	Element	AM	AM24P-060AS	AM34P-060AS	AM44P-060AS				
		AMD	AMD24P-060AS	AMD34P-060AS	AMD44P-060AS				
5	Bowl seal		C2SFP-260S	C32FP-260S	C42FP-260S				
6	Bowl assem	nbly	Refer to "Bowl Assembly/Part Nos."						

* When it is time to replace the element, refer to the maintenance instructions in the specific product precautions (page 30).





Component Parts

No.	Description	Material						
1	Body cover	Resin						
2	Body	Aluminium die-cast						
3	Flange	Aluminium die-cast						

Replacement Parts

No	Deseri	otion	Part number						
INO.	Descri	JUON	50	60					
		AFF	AFF54P-060AS	AFF64P-060AS					
4	Element	AM	AM54P-060AS	AM64P-060AS					
		AMD	AMD54P-060AS	AMD64P-060AS					
5	Bowl sea	I	AM54P-160S						
6	Bowl ass	embly	Refer to "Bowl Assembly/Part Nos."						



Construction: AFF, AM, AMD

Bowl Assembly/Part Nos.

Bowl	Drain discharge	Ducin nort	Othor	Model							
material	mechanism	Drain port	Other	20	30 40		50	60			
		With drain and	—	C2SF-D	—	—	AM54P-120AS	AM64P-120AS			
		WITT UTAIN COCK	With bowl guard	C2SF-C-D	C3SF-D	C4SF-D	—	—			
	Manual	Drain cock with barb fitting	With bowl guard	—	C3SF-W-D	C4SF-W-D	AM54P-120AS-W	AM64P-120AS-W			
Polycarbonate,		With drain guide	—	C2SF□-J-D	—	—	AM54P-□120AS-J	AM64P-□120AS-J			
Stainless steel		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D	—	_			
		Normally closed	—	AD27-D	—	—	AM54P-D120AS-C	AM64P-□120AS-C			
	Automatic	(N.C.)	With bowl guard	AD27-C-D	AD37□-D	AD47□-D	—	_			
	(Auto drain)	Normally open	—	—	—	—	AM54P-D120AS-D	AM64P-□120AS-D			
		(N.O.)	With bowl guard	—	AD38□-D	AD48□-D	—	_			
		With drain cock	—	C2SF-6-A	—	—	—	—			
	Manual		With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A	—	—			
		Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A	—	_			
Nulon		With drain guide	—	C2SF□-6J-A	—	_	—	—			
NyIOII		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A	_	—			
	Automatic (Auto drain)	Normally closed (N.C.)	—	AD27-6-A	—	_	—	—			
			With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A	—	—			
		Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48⊡-6-A	_	_			
		With drain cock		C2SF-2-A	C3SF-2-A	C4SF-2-A	—	—			
	Manual	WITT UTAIL COCK	With level gauge	—	C3LF-8-A	C4LF-8-A	—	—			
	Iviariuai	With drain guide		C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A	—	—			
Motol		(without valve function)	With level gauge	—	C3LF□-8J-A	C4LF⊡-8J-A	—	—			
Ivietai		Normally closed		AD27-2-A	AD370-2-A	AD47□-2-A	—	—			
	Automatic	(N.C.)	With level gauge	_	AD370-8-A	AD47□-8-A	_	_			
	(Auto drain)	Normally open		—	AD380-2-A	AD480-2-A		_			
				(N.O.)	With level gauge	_	AD38□-8-A	AD48□-8-A	_	—	

The bowl assembly for sizes 20 to 40 comes with a bowl seal. The bowl assembly for sizes 50 and 60 comes with a flange and a bowl seal.
The
in the bowl assembly part numbers is for indicating the pipe thread type (applicable tubing for the auto drain). No indication is necessary for an Rc thread; however, indicate "N" for an NPT thread, and "F" for a G thread. (For auto drain, --: Ø 10, N: Ø 3/8") Please contact SMC separately for psi and °F unit display specifications.

Option/Part Nos.

Description	Part number									
Description	20	30	40	50, 60						
Bracket assembly	AF24P-070AS	AF34P-070AS	AF44P-070AS	AF54P-070AS						
Auto drain	Refer to "Bowl Assembly/Part Nos."									

* The assembly consists of an A and B bracket and 2 mounting screws.

Bracket B



Bracket mounting view

Dimensions



AFF/AM/AMD50 AFF/AM/AMD60



Compressed Air Preparation Filter **AFF/AM/AMD** Series

Dimensions

	Ontional anasifications		Comi atomdo					
Applicable model	Optional specifications	PC/PA bowl*1						
Applicable model	With auto drain	Stainless steel b	oowl*2					
		Drain cock with barb fitting	With drain guide	With drain cock	With drain guide			
AFF/AM/AMD20	M5 x 0.8		Width across flats 14		1/8 Width across flats 14			
AFF/AM/AMD30 AFF/AM/AMD40 AFF/AM/AMD50 AFF/AM/AMD60	N.O.: Black N.C.: Grey Thread type/Rc, G: Ø 10 One-touch fitting Thread type/NPT: Ø 3/8" One-touch fitting	Barb fitting applicable tubing: T0604	Width across flats 17		Vidth across flats 17			



									Optional specifications								
Model		S	Standard	specifi	ications	3			Bracket mount							With auto drain	
	Р	Α	В	С	D	E	G	J	М	Ν	Q	R	S	Т	U	V	В
AFF20-D/AM20-D/AMD20-D	1/8, 1/4	40	142.3	17.5	21	—	25	21	30	27	22	5.4	8.4	60	2.3	28	159.6
AFF30-D/AM30-D/AMD30-D	1/4, 3/8	53	178.1	21.5	26.5	30	35	26.5	41	35	25	6.5	13	71	2.3	32	219.8
AFF40-D/AM40-D/AMD40-D	1/4, 3/8, 1/2	70	223.5	25.5	35.5	38.4	40	35.5	50	52	30	8.5	12.5	88	2.3	39	263.3
AFF50-D/AM50-D/AMD50-D	3/4, 1	90	237.7	32	45	—	30	45	70	66	40.5	11	13	113	3.2	52.5	259.2
AFF60-D/AM60-D/AMD60-D	1	90	314.8	32	45	-	30	45	70	66	40.5	11	13	113	3.2	52.5	336.3

	Semi-standard specifications									
Model	PC/PA Stainless s	bowl*1 teel bowl*2	Metal	bowl*1	Metal b level g	Element				
	With barb fitting	With barb With drain With drain With drain With of the with drain		With drain cock	With drain guide	indicator				
	В	В	В	В	В	В	W			
AFF20-D/AM20-D/AMD20-D	—	146.1	142.1	148.6	—	—	50.6			
AFF30-D/AM30-D/AMD30-D	186.6	184.9	180.6	185.1	200.6	205.1	54.3			
AFF40-D/AM40-D/AMD40-D	232	230.3	225.9	230.4	245.9	250.4	58.3			
AFF50-D/AM50-D/AMD50-D	246.2	246.2 244.5		—	—	—	64.3			
AFF60-D/AM60-D/AMD60-D	323.3	321.6	—	_	_	—	64.3			

*1 Available for sizes 20 to 40

*2 Available for sizes 50 and 60

